



# CERTIFICATE EN ISO 3834-2

**TES VSETÍN s.r.o.**  
**Jiráskova 691**  
**CZ - 755 01 Vsetín**  
**Company ID: 24815276**

**Certification Body No. 3170 accredited by ČIA acc. to  
ČSN EN ISO IEC 17065:2013**

hereby confirms that the company has been examined and fulfils the requirements of welding process within the following scope of certification:  
**ČSN EN ISO 3834-2:2022**

For the type of product/process:

**Welding of assemblies and components for electric machines and transformers according to requirements of standards EN 15085 for welding of railway vehicles, certification level CL2, and of the standard for welding of steel structures EN 1090-1,2 EXC 3 and of the Regulation (EU) No. 305/2011**

**Welding methods:** 111 (SMAW - manual), 131 (GMIW – manual), 135 (GMAW) manual + robot, 138 (GMAW) manual, 142/141 (GTAW) orbital, 141 (GTAW) manual, 912 - brazing acc. to EN ISO 4063

**Base materials:** material group 1.1, 1.2, 1.3, 1.4, 8.1, 11.2, 31 acc. to ISO/TR 15608:2013 acc. to qualified WPQR

**Welding supervision:** Rostislav Pindřák, EWT, born 20.01.1964, "C" \*/

**Deputy:** František Doležel, IWT, external, born 24.01.1990, "C" \*/  
Radim Košárek, IWS, born 17.03.1977, "S" \*/

**Test No:** 5413006/10

**Date of certification:** 14.06.2022

**Valid until:** 13.06.2025

**Registration number:** 3170/007/22

Prague, 02.09.2022



Libor Laňka  
COV TÜV NORD Czech, s.r.o.

\*/ Qualification of welding supervision in accordance with a document EA 6/02 M:2013, EN ISO 14731:2019.

The documents used by the above mentioned manufacturer are in accordance with the requirements acc. to EN ISO 3834-5, incl. EN ISO standards and other standards and regulations.

The report of the final audit is an integral part of the certificate.

## Certificate No.: 3170/007/22

**Other deputies:** Petr Machala, born 03.04.1972, TPV

They are recognized as a support of welding coordination on the basis of the training and proven experience in the field.

Qualification of valid welding procedures must be kept during the welding process, and conditions for production tests carrying out must be fulfilled in accordance with relevant standards and regulations for given area.

## General requirements:

According to ČSN EN ISO 3834-2

### Certificate invalidation

Certification body, which has issued this certificate, may withdraw this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was carried out properly
- approved welding supervision is no longer available in full extent
- valid welder and welding personal certificates according respective standards are not available
- welding according to respective standards are carried out by welders and welding personal without having respective examinations
- other conditions according to respective standards are no longer fulfilled
- certification body is not allowed to carry out yearly surveillance audits
- company is giving up the certificate.

After certificate invalidation, it is necessary that the certificate invalidation is confirmed to the certification body in writing.

If valid certificate should be prolonged, it is necessary to ask the certification body for prolongation at least **2 months** before its termination.

### Distribution list:

1. Customer
2. Acta