

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

TÜVNORD/15085/CL1/188/13/3

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

TES VSETIN s.r.o.
Jiraskova 691
755 01 Vsetin
Czechia

meets the requirements of the TNS-EN15085 certification scheme for the scope specified.
The scope of application can be found on the following page.

EN 15085-2 classification level CL1
in the field of activity P

validity: 28.05.2021 until 28.05.2024

date of issue: 26.08.2021
File number: 8119262294
Customer number: TN3455

Lead auditor: Dipl.-Ing. REMIŠOVÁ
Auditor: Dipl.-Ing. FLEISCHMANN

Dipl.-Ing. ZABROCKI
certification body



Scope of the certificate

TÜVNORD/15085/CL1/188/13/3

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.1	t = 3 - 16 mm	FW
135	1.2 1.2 1.2	t ≥ 3 mm t ≥ 3 mm t = 15 - 30 mm	FW FW, fully mechanized BW
142/141	1.1/8.1	t = 3 - 12 mm	BW
912	31 31	t = 2 mm t = 4 mm	lap joint BW
916	31	t = 2 - 25 mm	BW
918	31	t = 2 - 8 mm	BW

Area of Application:

- New build of components for railway vehicles
- electrical machines and transformers

Responsible welding coordinator(s):

Rostislav Pindak, Level A (IWT)

born: 20.01.1964

1st deputy(ies) of the responsible welding coordinator(s):

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Others deputies:

Frantisek Dolezel, Level A (IWT)
Radim Kosarek, Level C (IWS)

born: 24.01.1990
born: 17.03.1977

Remarks:

none

General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

