



CERTIFICATE EN ISO 3834-2

TES VSETÍN s.r.o.
Jiráskova 691
755 01 Vsetín

**Certification Body No. 3170, accredited by ČIA acc. to
ČSN EN ISO IEC 17065:2013**

confirms hereby that the company has been examined and fulfils the requirements of welding process in the following certification extent:

The organization is able to carry out welding of assemblies and components for electric machines and transformers according to requirements of standards EN 15085 for welding of railway vehicles, certification level CL2, and of the standard for welding of steel structures EN 1090-1,2 EXC 3 and of the Regulation (EU) No. 305/2011

Welding methods:	111 (SMAW - manual), 131 (GMIW – manual), 135 (GMAW) manual + robot, 138 (GMAW) manual, 142/141 (GTAW) orbital, 141 (GTAW) manual, 912 - brazing acc. to EN ISO 4063
Base materials:	material group 1.1, 1.2, 1.3, 1.4, 8.1, 11.2, 31 acc. to ISO TR 15608:2013 acc. to qualified WPQR
Welding supervision:	Rostislav Pindák, EWT, born 20.01.1964
Deputy:	František Doležel, IWT, external, born 24.1.1990
Test No:	5413006/04
Valid until:	26.05.2019
Registration number:	3170/010/16



Prague, 10.09.2016

Ing. Daniel Jarchovský
COV TÜV NORD Czech, s.r.o.

The documents used by the above mentioned manufacturer are in accordance with the requirements acc. to EN ISO 3834-5, incl. EN ISO standards and other standards and regulations.

The report of the final audit is an integral part of the certificate.

Certificate No.: 3170/010/16

Other deputies: Ing. Robert Švajka, geb. 04.08.1970, QMS
Petr Machala, geb. 03.04.1972, TPV

They are recognized as a support of welding coordination on the basis of the training and proven experience in the field.

Qualification of valid welding procedures must be kept during the welding process, and conditions for production tests carrying out must be fulfilled in accordance with relevant standards and regulations for given area.

General requirements:

According to ČSN EN ISO 3834-2

Certificate invalidation

Certification body, which has issued this certificate, may withdraw this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was carried out properly
- approved welding supervision is no longer available in full extent
- valid welder and welding personal certificates according respective standards are not available
- welding according to respective standards are carried out by welders and welding personal without having respective examinations
- other conditions according to respective standards are no longer fulfilled
- certification body is not allowed to carry out yearly surveillance audits
- company is giving up the certificate.

After certificate invalidation, it is necessary that the certificate invalidation is confirmed to the certification body in writing.

If valid certificate should be prolonged, it is necessary to ask the certification body for prolongation at least **2 months** before its termination.

Distribution list:

1. Customer
2. Acta